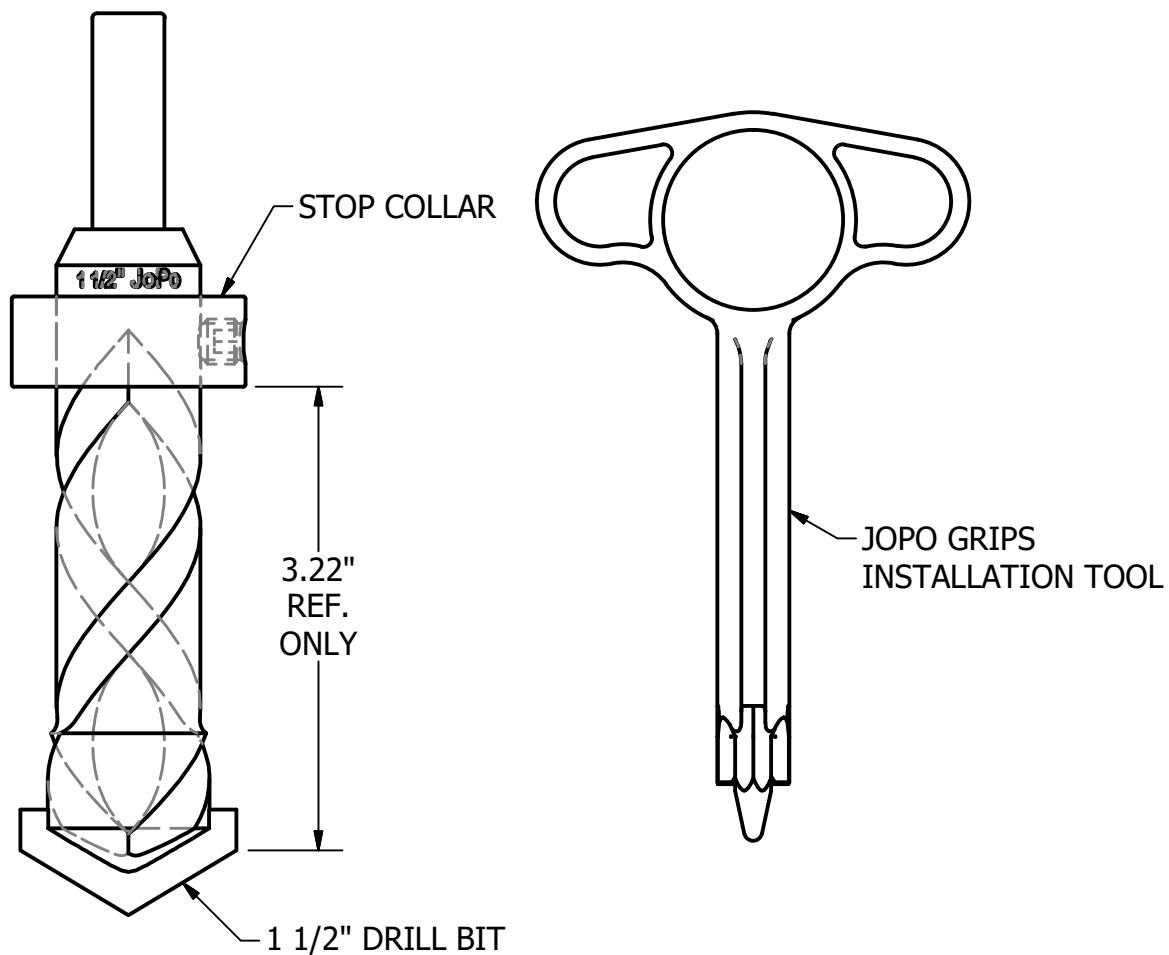


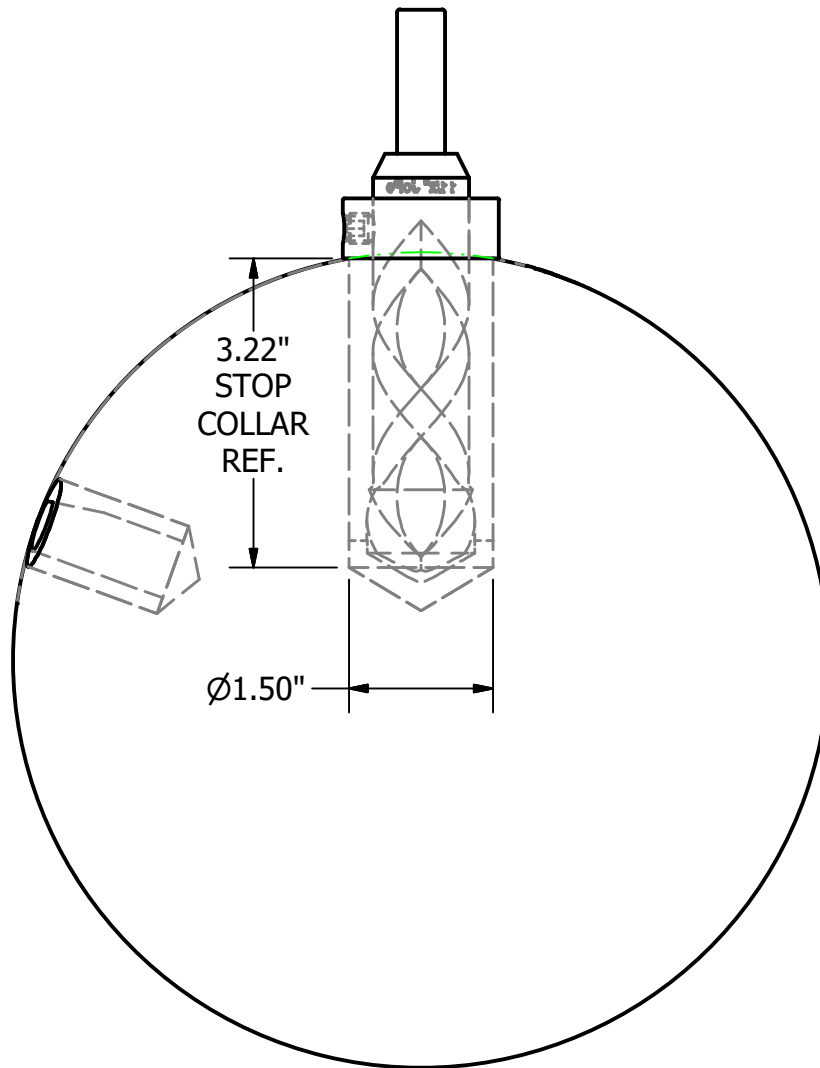
# PROSHOP



## THE JoPo "TWIST" STARTER KIT

DRILL BIT WITH STOP COLLAR & INSTALLATION TOOL  
(STOP COLLAR IS SET-UP & CALIBRATED FROM JoPo Grips LLC)  
(DIMENSIONS ARE FOR REFERENCE)

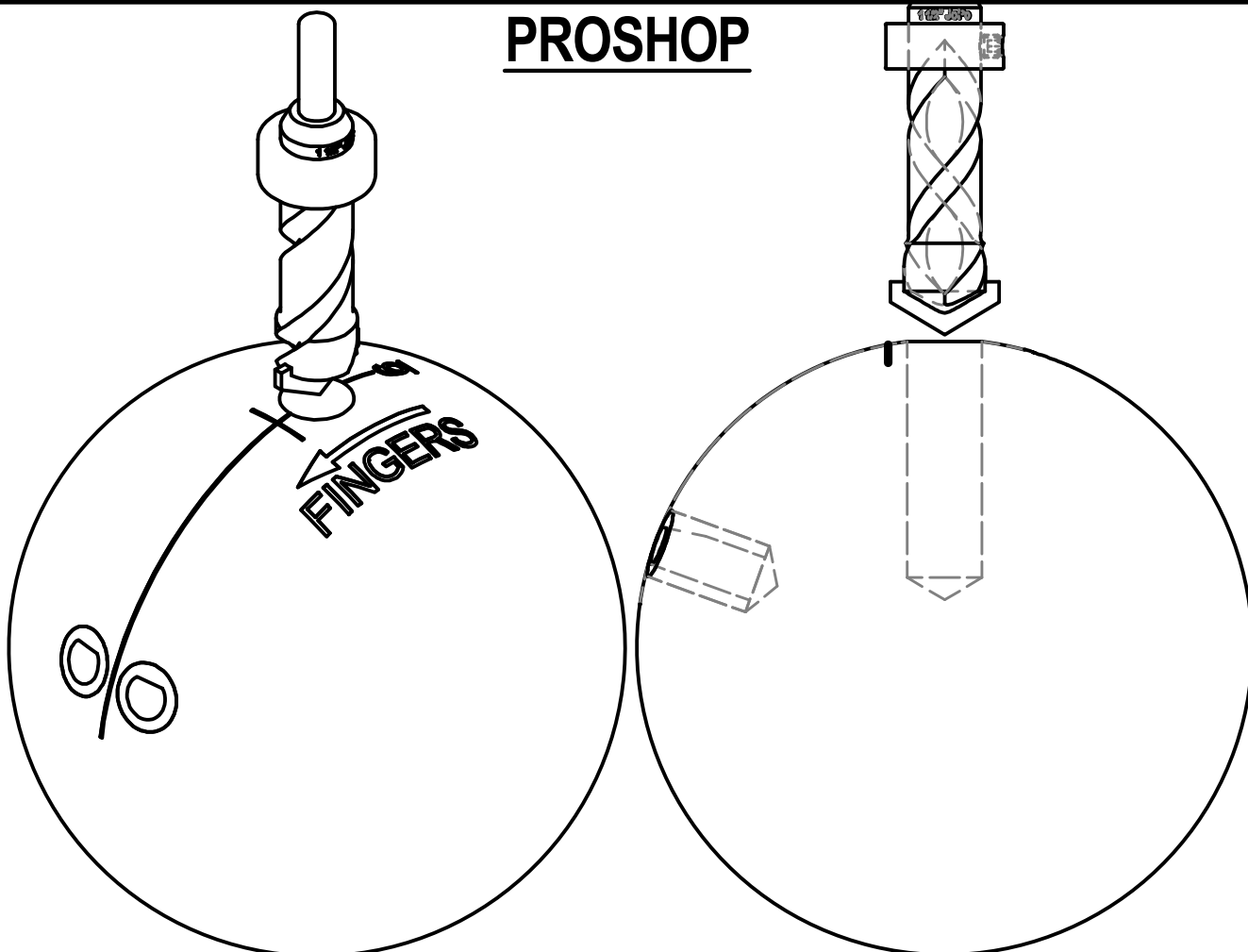
# PROSHOP



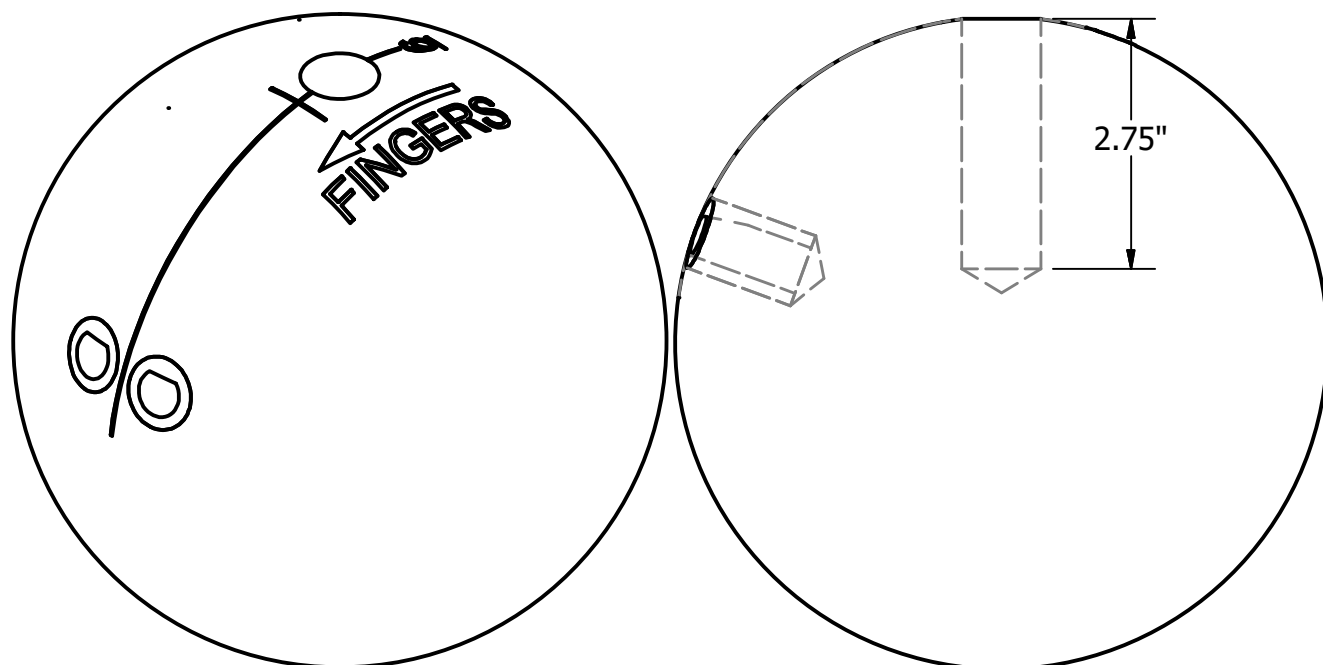
## REFERENCE DIMENSIONS ONLY

**GRIP ASSEMBLY  
TO BE DRILLED TO THE  
BOWLER'S THUMB SPAN & PITCHES**

# PROSHOP

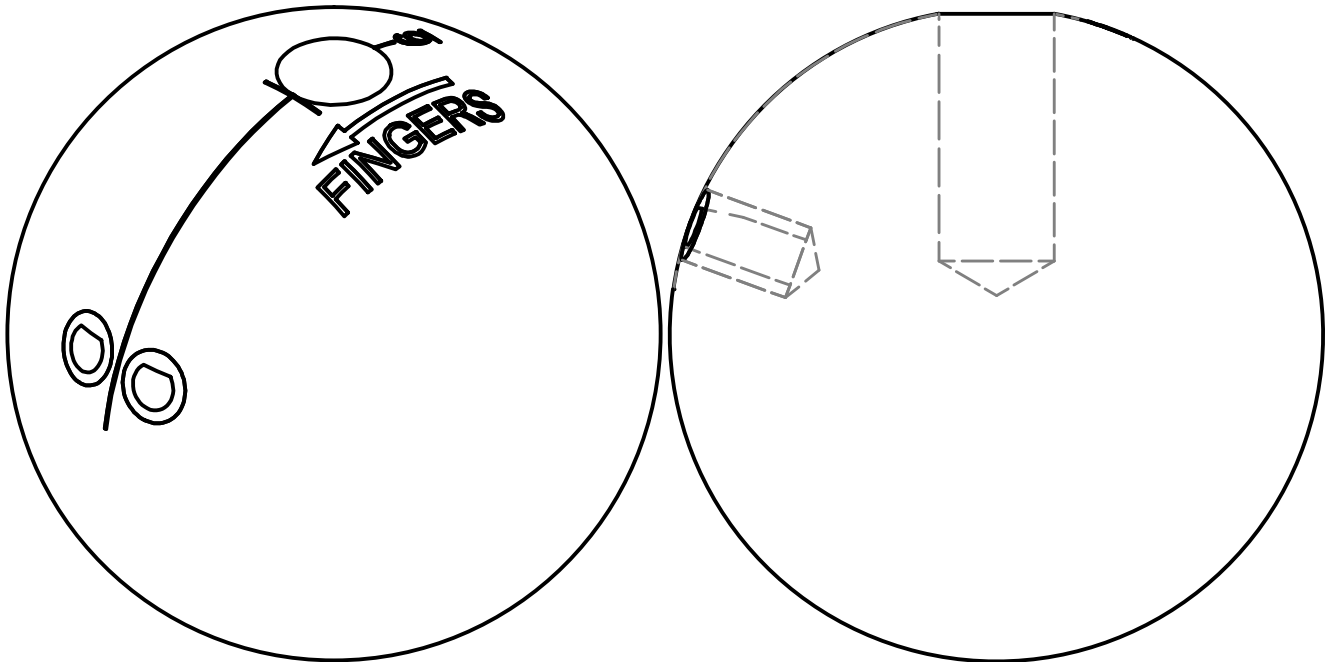


**#1) LINE UP THE CERTIFIED JoPo "TWIST" DRILL BIT TO THE BOWLER'S SPAN & THUMB PITCHES.**

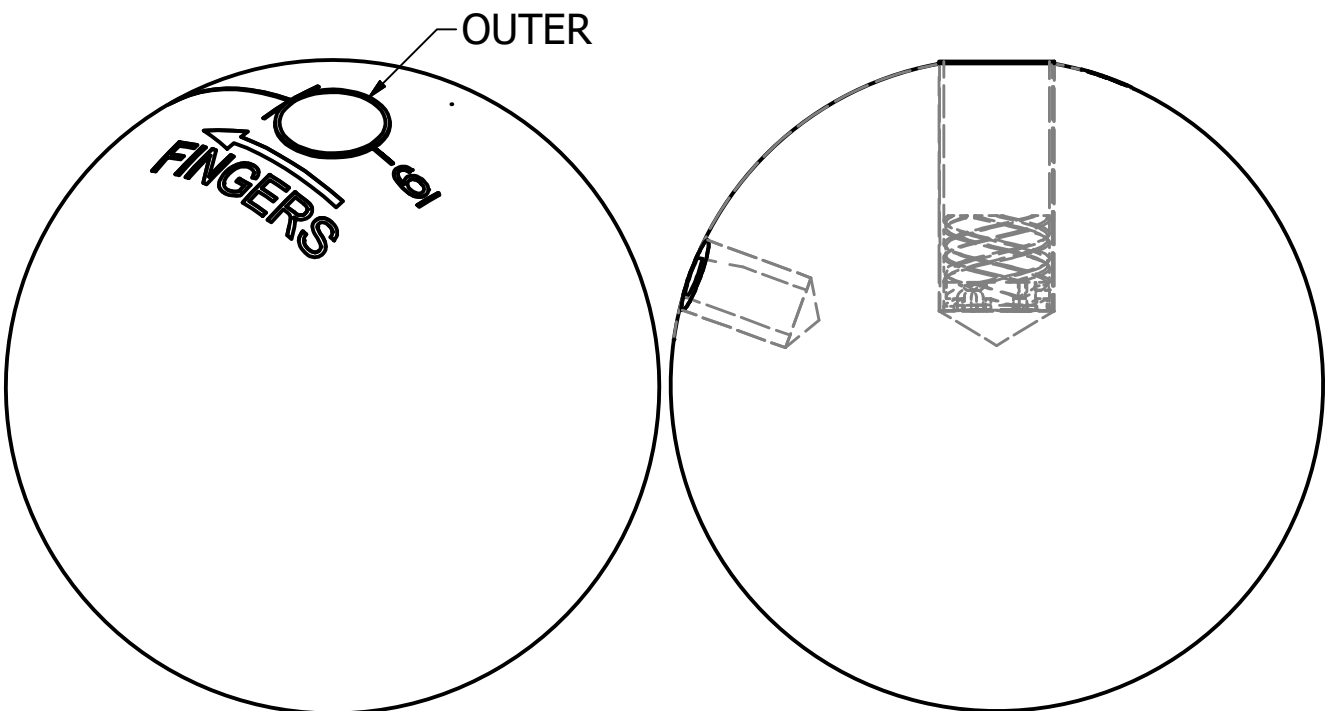


**#2) REMOVE CERTIFIED JoPo "TWIST" DRILL BIT, USING A  $1 \frac{3}{32}$ " DRILL BIT, DRILL A PILOT HOLE TO THE BOWLER'S THUMB PITCHES TO A DEPTH OF  $2 \frac{3}{4}$ ".**

# PROSHOP



**#3) USING THE CERTIFIED JoPo "TWIST" DRILL BIT, DRILL AN 1 1/2" DIAMETER HOLE TO THE BOWLER'S SPAN & THUMB PITCHES TO DEPTH OF THE STOP COLLAR.**



**#4) MAKE SURE THUMB HOLE IS FREE FROM DEBRIS. RASP, ALIGN, GLUE & INSERT THE "TWIST" OUTER TO BOTTOM OF THUMB HOLE IN BOWLING BALL WITH OUTER ALIGNMENT GROOVE AT 6 O'CLOCK.**

# PROSHOP

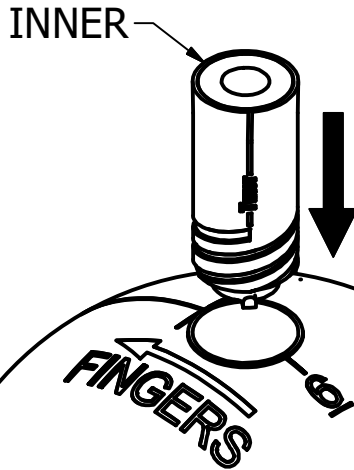


FIGURE 5a

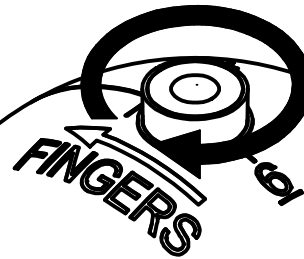


FIGURE 5b

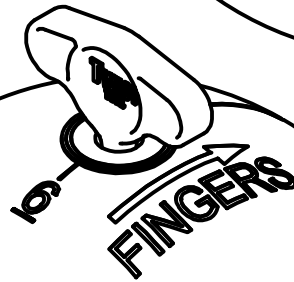
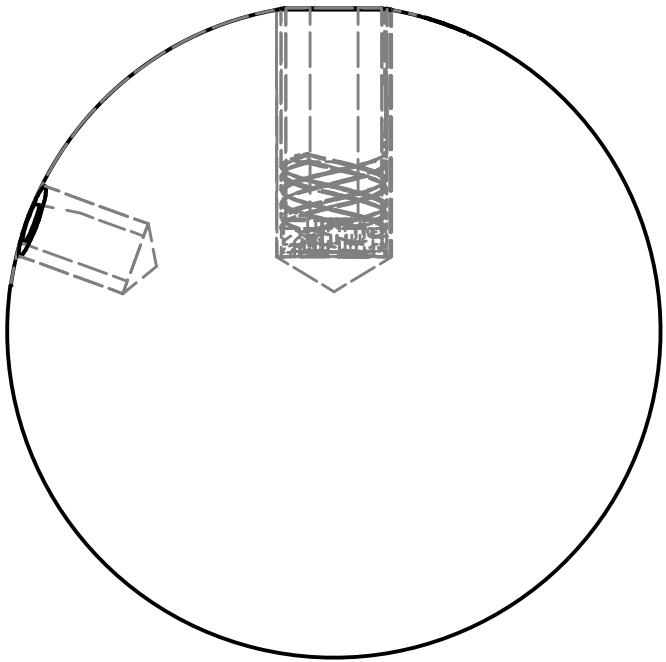
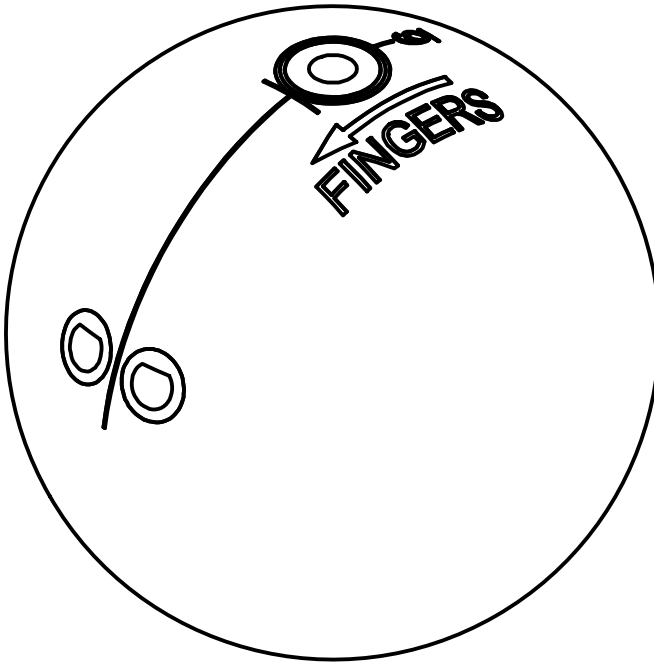


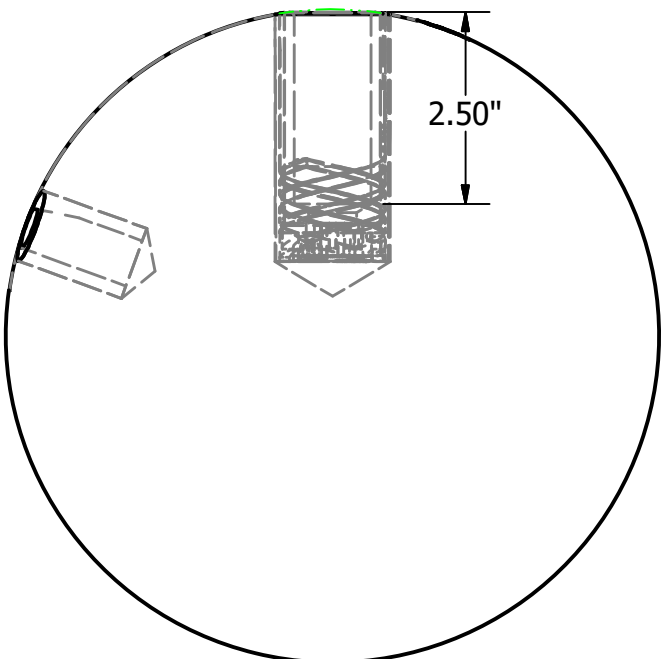
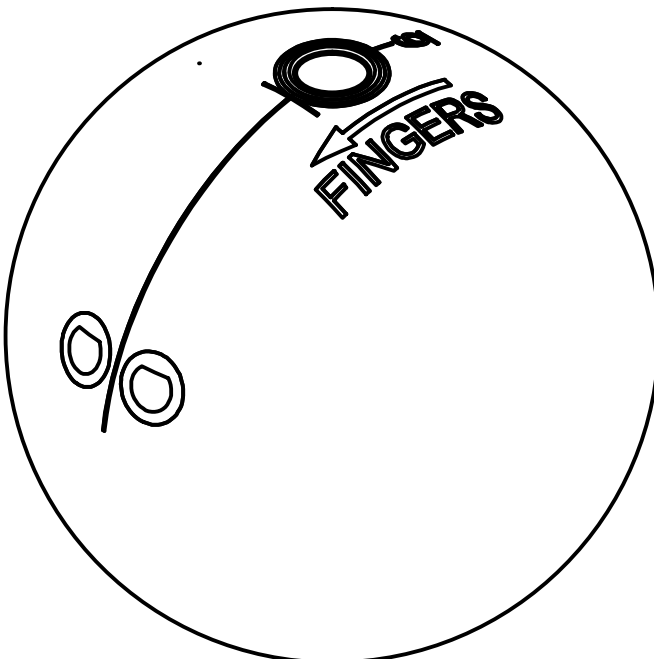
FIGURE 5c

#5) INSERT THE "TWIST" INNER WITH INNER ALIGNMENT GROOVE BETWEEN 6 & 7 O'CLOCK (FIGURE 5a), SLIDE DOWN UNTIL THREADS MEET & TURN BY HAND UNTIL THE INNER HITS THE BOTTOM (FIGURE 5b), INSERT INSTALLATION TOOL & TURN CLOCKWISE UNTIL THE "TWIST" THUMB GRIP LOCKS INTO PLACE. BOTH INNER & OUTER ALIGNMENT GROOVES SHOULD BE AT 6 O'CLOCK (FIGURE 5c).

# PROSHOP



**#6) USING THE PLUG CUTTING TOOL & SETTING THE PITCHES AT ZERO-ZERO, CUT DOWN THE "TWIST" GRIP ASSEMBLY, THE INNER & OUTER CAN BE DONE AT THE SAME TIME FLUSH WITH BOWLING BALL .**



**#7) DRILL THE BOWLER'S THUMB SIZE WITH THE BOWLER'S THUMB PITCHES IN THE CENTER OF THE "TWIST" THUMB GRIP ASSEMBLY TO A MAXIMUM DEPTH OF 2 1/2".**

**#8) BOWLER IS READY TO GO. GOOD LUCK & GOOD BOWLING!**